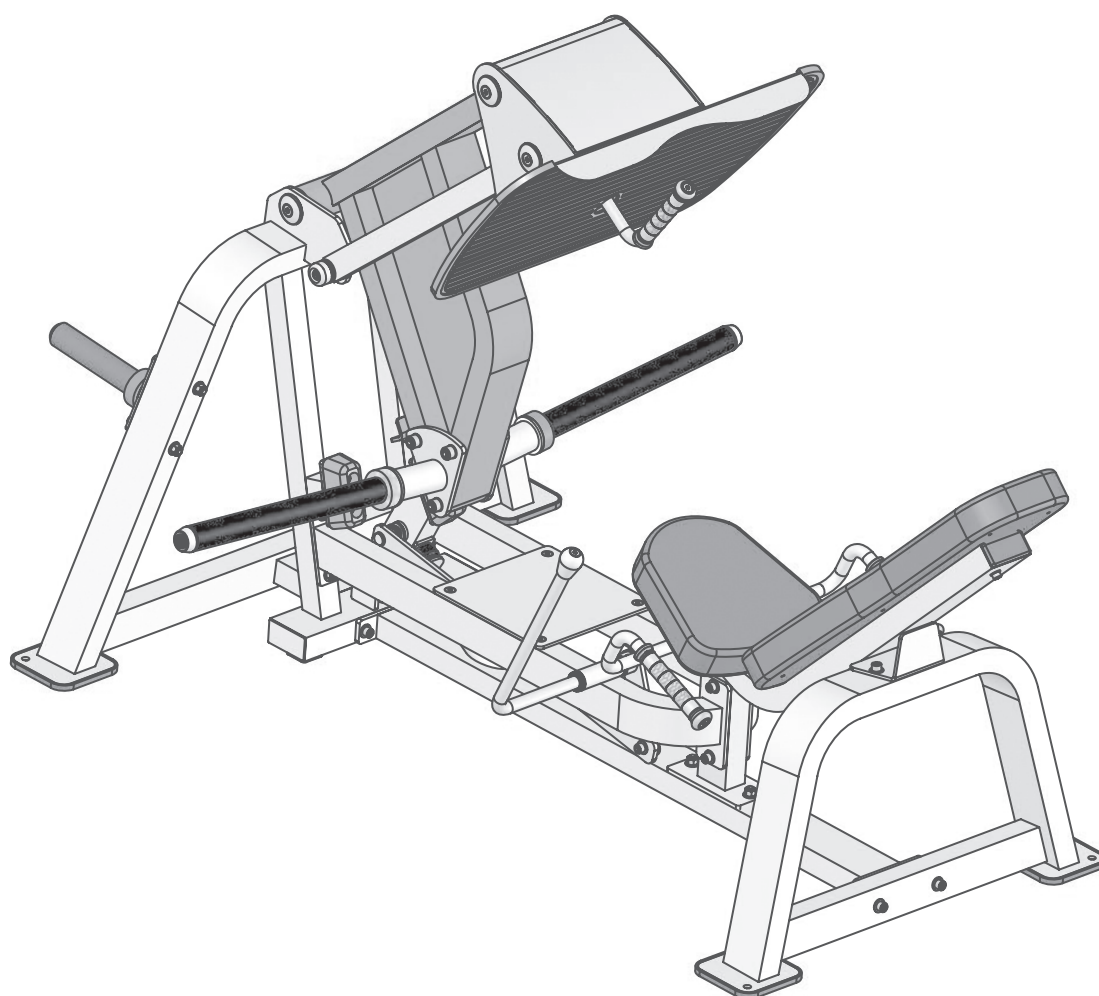


SL7006

Leg Press

OWNER'S MANUAL



! CAUTION

Read all precautions
and instructions in this manual
before using this equipment

Engineered and manufactured by Impulse® Fitness

! CAUTION

Read all precautions and instructions in this manual before using this equipment.

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Important Safety Instructions

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

- * Read all instructions before using the equipment. These instructions are written to ensure your safety and to protect the unit.
- * Do not allow children on or near the equipment.
- * Use the equipment only for its intended purpose as described in this guide. Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
- * Wear proper exercise clothing and shoes for your workout----no loose clothing.
- * Be careful when getting on or off the equipment.
- * Do not overexert yourself or work to exhaustion.
- * If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
- * Never operate the unit when it has been dropped or damaged.
- * Never drop or insert anything into any opening in the equipment.
- * Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
- * Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
- * Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
- * Do not attempt to lift more weight than you can control safely.
- * Do not use the equipment outdoors.

Personal Safety During Assembly

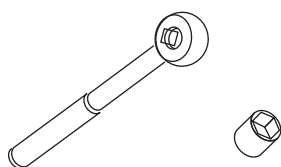
- * Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.
- * Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

Instructions

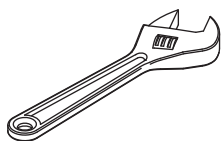
Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

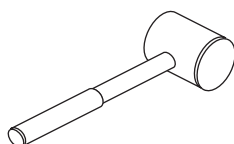
Tools Required



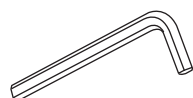
Ratchet Wrench and Socket



Adjustable Wrench



Rubber Mallet



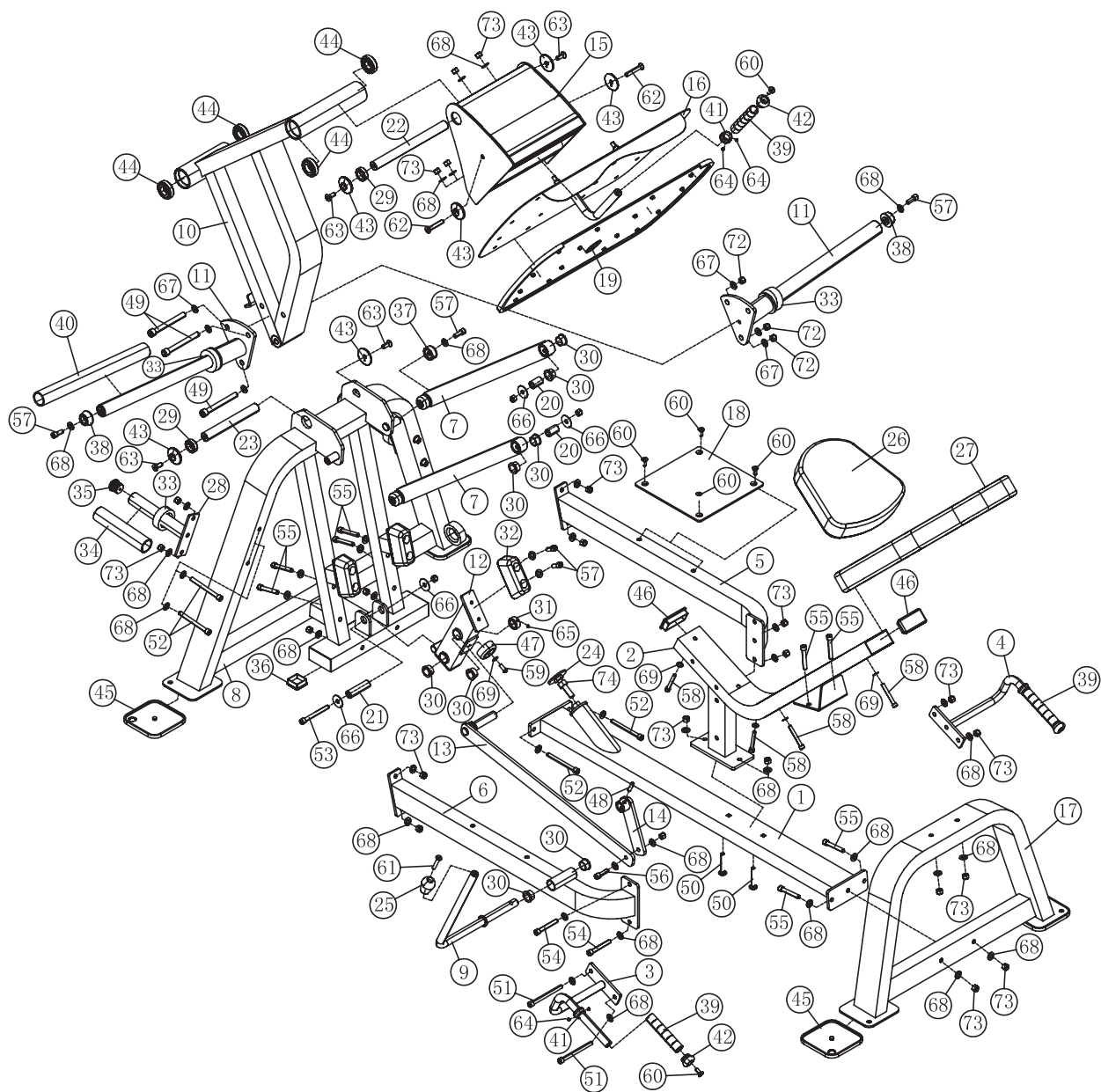
Hex Key Wrench Set

Parts List

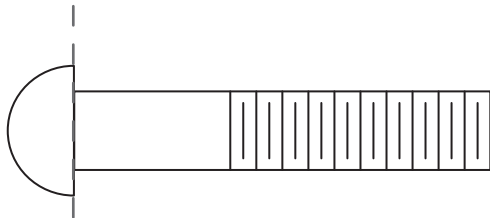
NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

Item No.	Description	Qty	№ parts	Item No.	Description	Qty	№ parts
1	Base bracket	1	SL70060100	40	Long Weight Horn Sleeve	2	SL70063800
2	Seat Frame	1	SL70060200	41	Aluminium Ring Φ25	3	IT90102200
3	Right Arm Frame	1	SL70060400	42	Aluminium Cap Φ25	3	IT90102100
4	Left Arm Frame	1	SL70060300	43	Domed Aluminium Cap	6	SL70011700
5	Right Union Frame	1	SL70060500	44	Tapered Roller Bearing	4	
6	Left Union Frame	1	SL70060600	45	Rubber Foot	4	CWRVL0051200
7	Cross Frame	2	SL70060700	46	Plug □50*100	2	V511200
8	Main Upright	1	SL70060800	47	Rubber Bumper	1	BNH0511
9	Adjustable Handle	1	SL70060900	48	Roll Pin	1	
10	Lift Arm	1	SL70061000	49	Socket Head Cap Screw M16*140	3	GB70M16*140DHS20
11	Weight Horn Assembly	2	SL70061100	50	Round Head Square Neck Bolt M12*75	2	GB12M12*75DHS20
12	Adjust Frame	1	SL70061200	51	Socket Head Cap Screw M12*135	2	GB70M12*135DHS20
13	Adjust Arm Frame	1	SL70061300	52	Socket Head Cap Screw M12*125	6	GB70M12*125DHS20
14	Connect Frame	1		53	Socket Head Cap Screw M12*110	1	GB70M12*110DHS20
15	Footplate Frame	1	SL70061500	54	Socket Head Cap Screw M12*85	2	GB70M12*85DHS20
16	Footplate	1	SL70061600	55	Socket Head Cap Screw M12*75	8	GB70M12*75DHS20
17	Rear Upright	1	SL70061700	56	Socket Head Cap Screw M12*40	1	
18	Aluminum Deck plate	1	SL70061800V1	57	Socket Head Cap Screw M12*30	10	GB70M12*30DHS20NL
19	Rubber Foot Plate Cover	1	SL70064000	58	Socket Head Cap Screw M10*75	4	
20	Shaft Φ1.00**1.57"LG	2	SL70062000	59	Button Head Cap Screw M10*25	1	PNLM10*25DHS20NL
21	Shaft Φ1.00**3.5"LG	1	SL70062100	60	Flat Head Cap Screw M10*25	7	CNLM10*25DS20NL
22	Shaft Φ1.18**13.0"LG	1	SL70062200	61	Flat Head Cap Screw M10*60	1	CNLM10*60DS20NL
23	Shaft Φ1.18**9.37"LG	1	SL70062300	62	Flat Head Cap Screw M12*70	2	CNLM12*70DS20
24	Adjust Plate	1	SL70062400	63	Flat Head Cap Screw M12*30	4	CNLM12*30DS20NL
25	handball	1	SL70062500	64	Socket Set Screw 10-32*3.2	6	YZGB7710-32*3.2N19
26	Seat Pad	1	SL70062600V1	65	Socket Set Screw M8*6	1	GB77M8*6DS2
27	Back Pad	1	SL70012900V1	66	Flat Washer Φ13*Φ44*2	4	DQ12DHS2D
28	Weight Plate Storage	2	SL70100300	67	Flat Washer Φ17.2*Φ23*1	6	
29	Φ1.77**0.53"LG Space	2	SL70062900V1	68	Flat Washer Φ13*Φ24*1.5	54	DQ12DHS2A
30	Oilite Bushing	14	M02502000	69	Flat Washer Φ11*Φ20*2	5	GB9510DHS2
31	collar	1	M02500200DHS	70	Hex key S=10	1	NBS10DHS
32	Large Rubber Bumper	3	PL380800	71	Hex key S=12	1	NBS12DHS
33	Rubber Bumper	4	HF985A1500	72	Nylon lock Nut M16	3	NM16DHS2
34	Weight Horn Sleeve	2	SL70100400	73	Nylon lock Nut M12	28	NM12DHS2
35	End Plug	2	RF-6012500	74	Hex Nut M16	1	GB41M16DHS2
36	Plug □50.8	2	KPSFID3000	75	Hex key S=6	1	NBS6DHS
37	Bearing Trim Cap	2	ROC-IT2031800	76	Hex key S=8	1	NBS8DHS
38	Weight Horn Plastic Cap	2	SL70012000	77	Hex key S=4	1	NBS4DHS
39	Short Aluminium Grip	3	SL70042700				

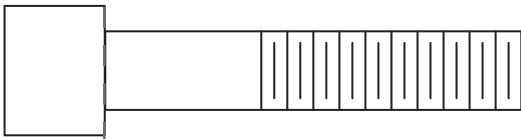
Exploded View



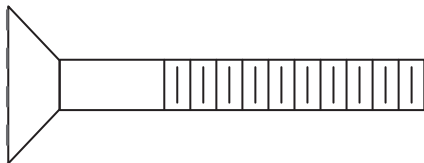
Measurement Guide



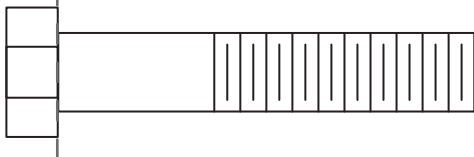
BHCS = Button Head Cap Screw



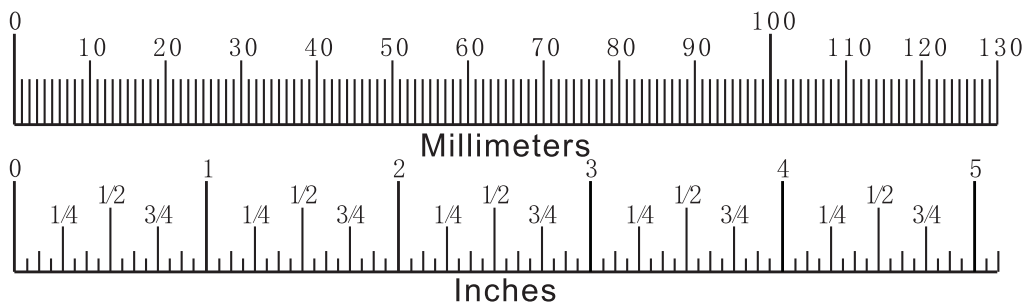
SHCS = Socket Head Cap Screw



FHCS = Flat Head Cap Screw



HHB = Hex Head Bolt



Assembly Instructions

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.



Note

As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

Assembly

Step 1

Attach Main Upright (#8), Rear Upright (#17) to Base bracket (#1) using:

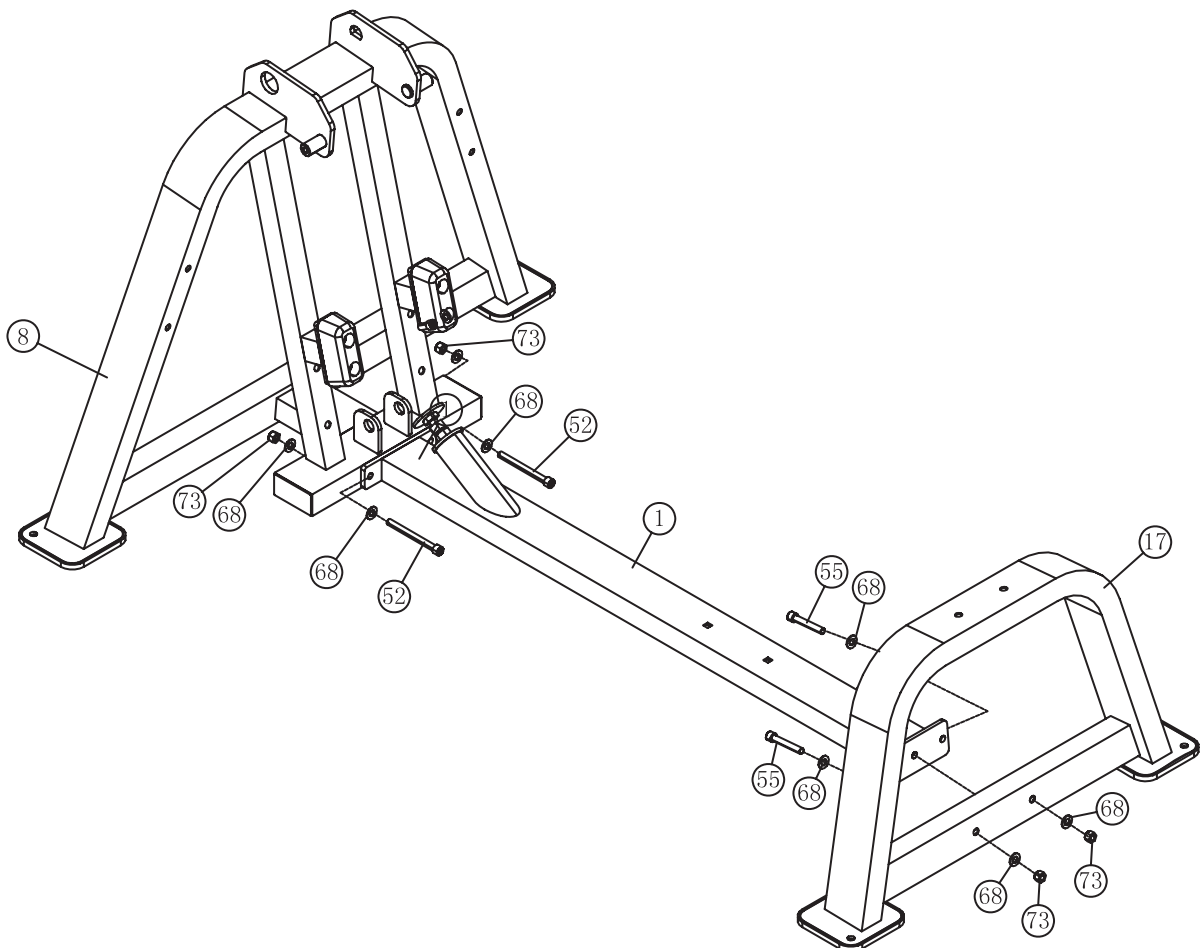
two M12*125 SHCS (#52)

two M12*75 SHCS (#55)

eight $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

four M12 Nylon Lock Nuts (#73)

NOTE: Hand tighten bolts and Nylon Lock Nuts until Step 3.



Assembly

Step 2

Attach Seat Frame (#2), Right Union Frame (#5), Left Union Frame (#6) to Main Upright (#8), Rear Upright (#17), Base bracket (#1) using:

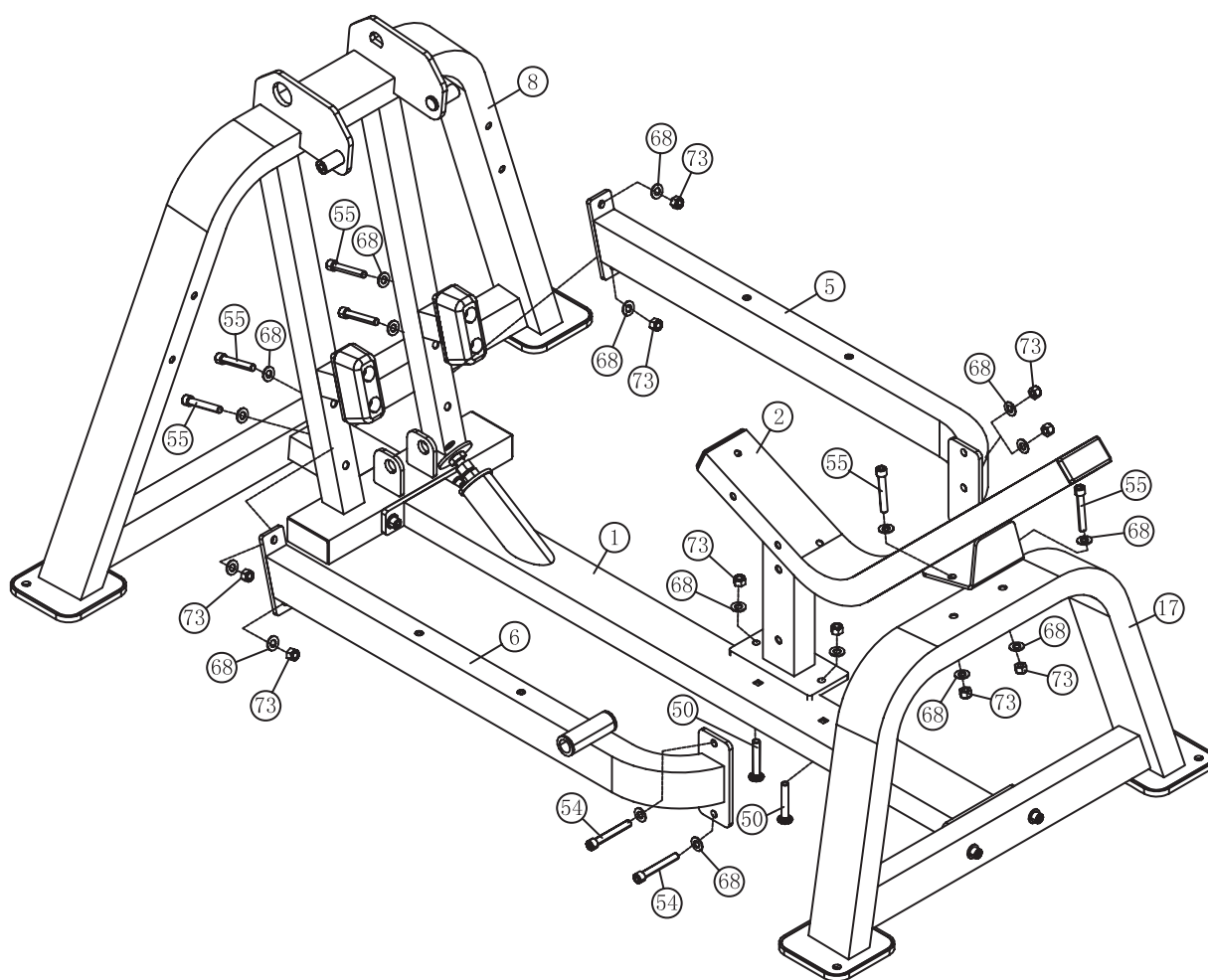
two M12*75 Round Head Square Neck Bolt (#50) six M12*75 SHCS (#55)

two M12*85 SHCS (#54)

eighteen $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

ten M12 Nylon Lock Nuts (#73)

NOTE: Hand tighten bolts and Nylon Lock Nuts until Step 3.



Assembly

Step 3

Attach Adjustable Handle (#9), Adjust Arm Frame (#13), Connect Frame (#14), Adjust Frame (#12), Aluminum Deck plate (#18) to Main Upright (#8), Right Union Frame (#5), Left Union Frame (#6) using:

one Shaft $\Phi 1.00 \times 3.5$ " LG (#21)

one Roll Pin (#48)

one M12*40 SHCS (#56)

two $\Phi 13 \times \Phi 44 \times 2$ Flat Washers (#66)

two M12 Nylon Lock Nuts (#73)

one collar (#31)

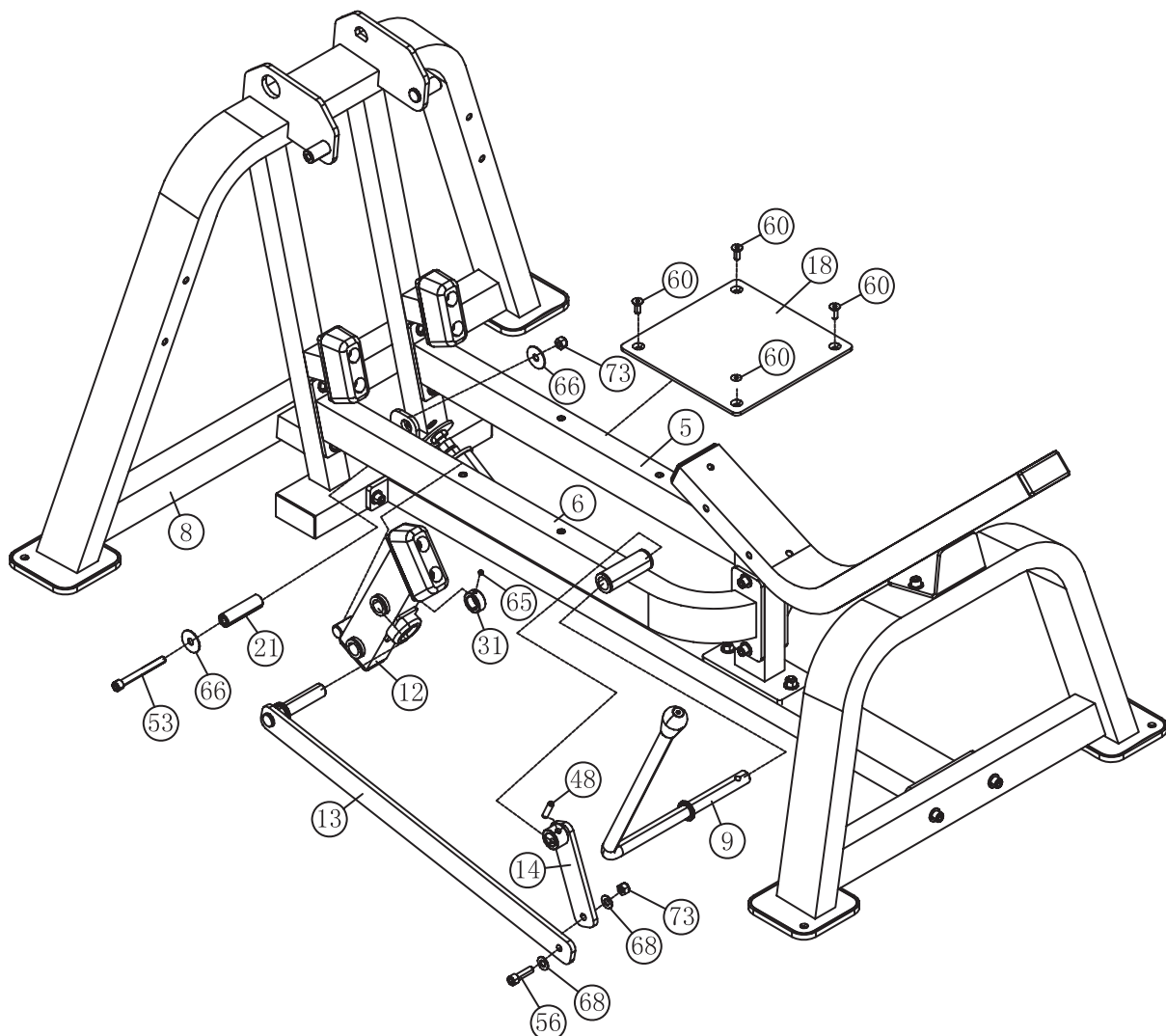
one M12*110 SHCS (#53)

four M10*25 FHCS (#60)

two $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

one M8*6 Socket Set Screw (#65)

NOTE: Tighten all bolts and Nylon Lock Nuts.



Assembly

Step 4

Attach two Weight Plate Storage (#28), Left Arm Frame (#4), Right Arm Frame (#3) to Main Upright (#8), Seat Frame (#2) using:

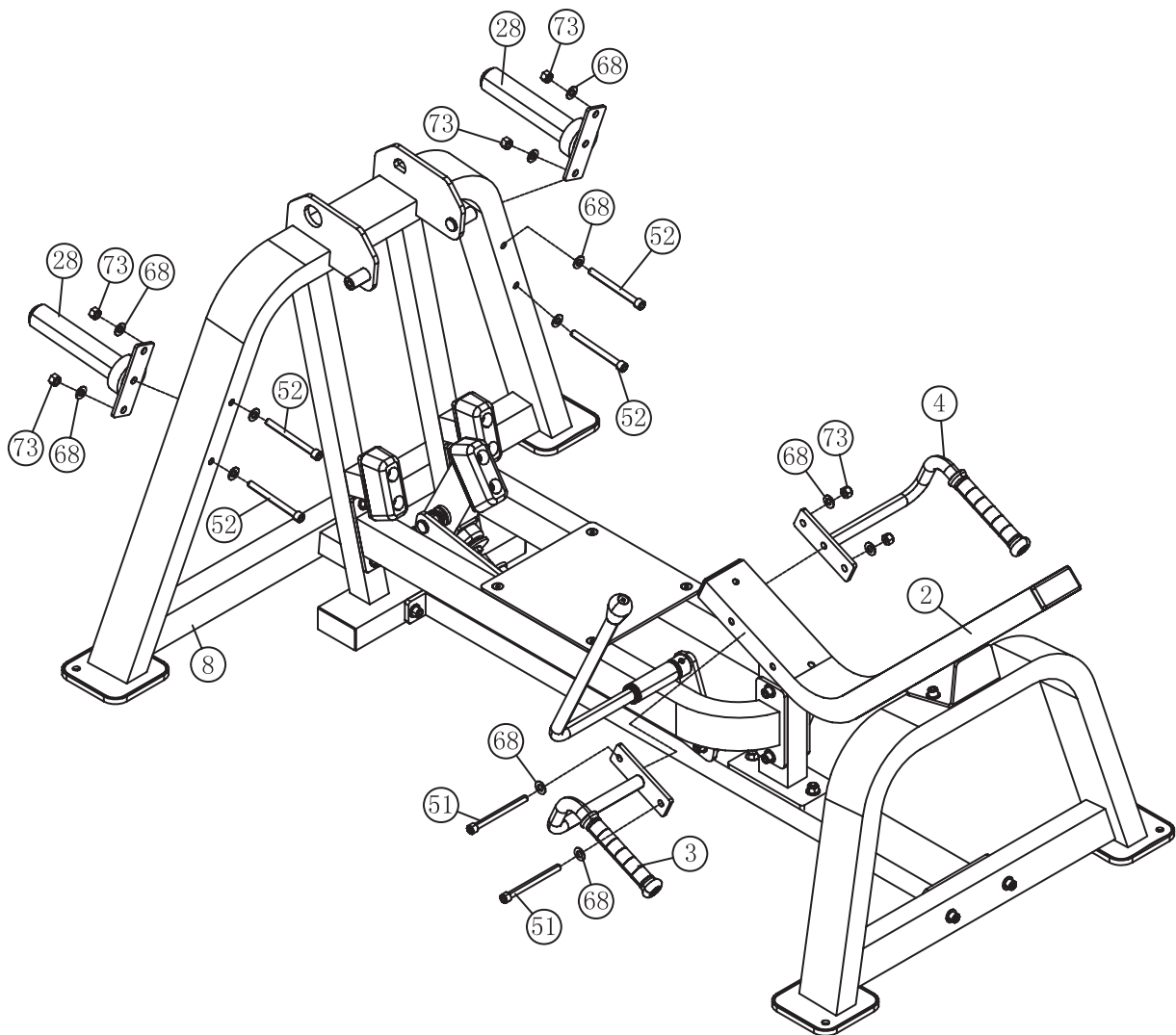
four M12*125 SHCS (#52)

two M12*135 SHCS (#51)

twelve $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

six M12 Nylon Lock Nuts (#73)

NOTE: Tighten all bolts and Nylon Lock Nuts.



Assembly

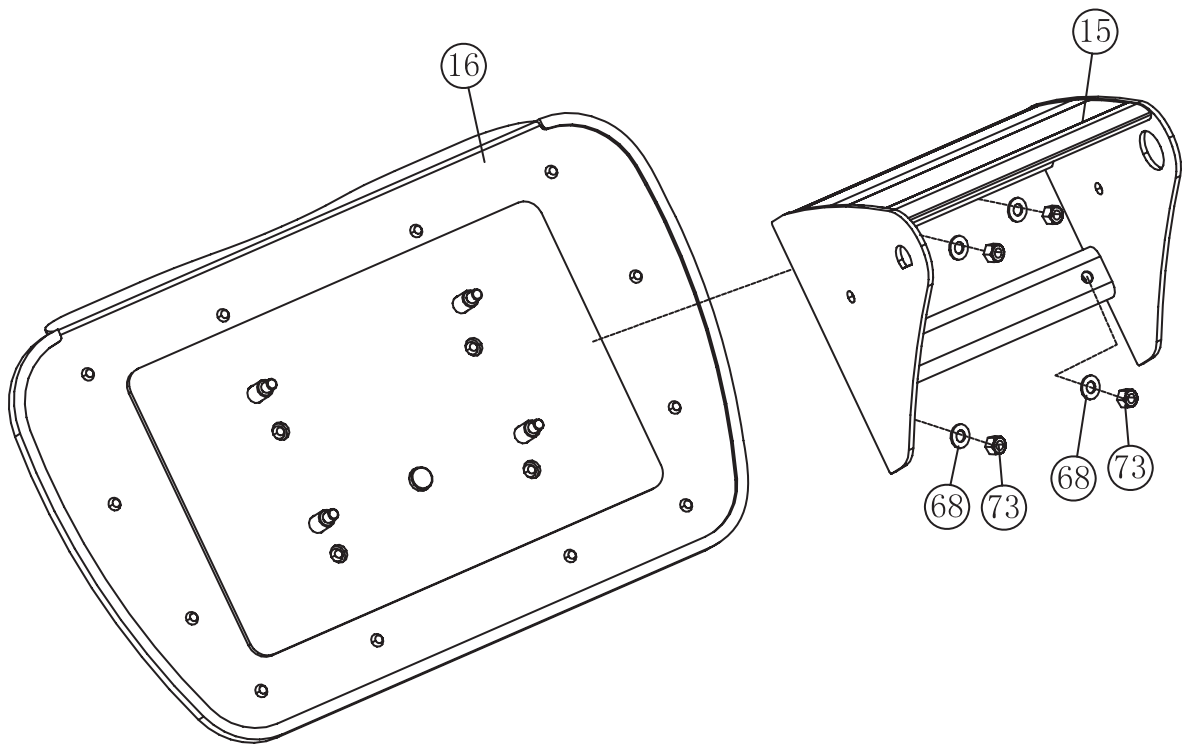
Step 5

Attach Footplate Frame (#15) to Footplate (#16) using:

four $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

four M12 Nylon Lock Nuts (#73)

NOTE: Tighten all bolts and Nylon Lock Nuts.



Assembly

Step 6

Attach two Cross Frame(#7), Lift Arm (#10) to Main Upright (#8), Footplate Frame (#15) using:

two Shaft $\Phi 1.00'' \times 1.57''$ LG (#20)

one Shaft $\Phi 1.18'' \times 9.37''$ LG (#23)

six Domed Aluminium Cap (#43)

four M12*30 FHCS (#63)

two $\Phi 13 \times \Phi 24 \times 1.5$ Flat Washers (#68)

two M12 Nylon Lock Nuts (#73)

one Shaft $\Phi 1.18'' \times 13.0''$ LG (#22)

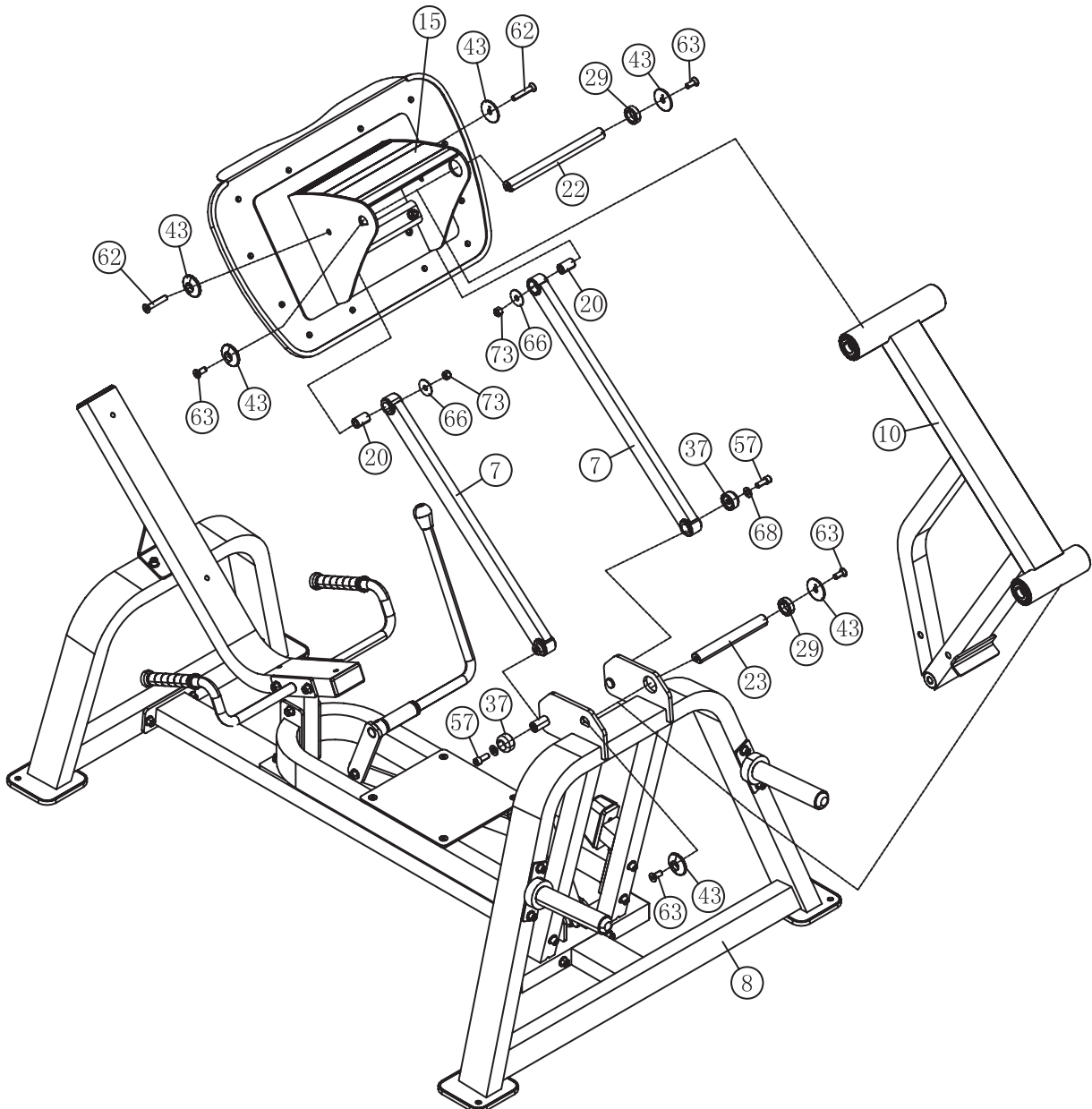
two Bearing Trim Cap (#37)

two M12*70 FHCS (#62)

two M12*30 SHCS (#57)

two $\Phi 13 \times \Phi 44 \times 2$ Flat Washers (#66)

NOTE: Tighten all bolts and Nylon Lock Nuts.



Assembly

Step 7

Attach two Weight Horn Assembly (#11), Seat Pad (#26), Back Pad (#27) to Lift Arm (#10), Seat Frame (#2) using:

three M16*140 SHCS (#49)

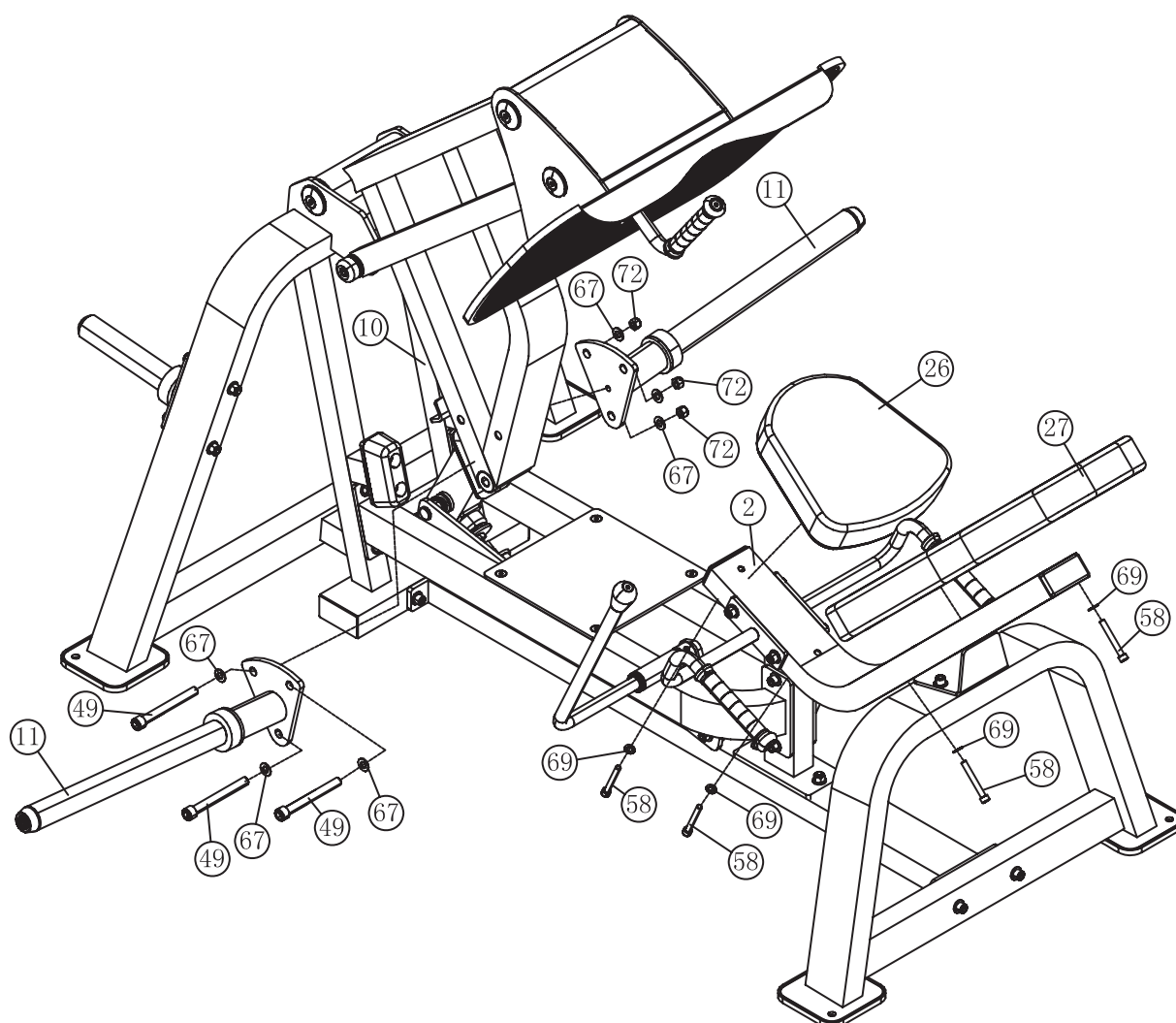
four M10*75 SHCS (#58)

six $\Phi 17.2 \times \Phi 23 \times 1$ Flat Washers (#67)

four $\Phi 11 \times \Phi 20 \times 2$ Flat Washers (#69)

three M16 Nylon Lock Nuts (#72)

NOTE: Tighten all bolts and Nylon Lock Nuts.



Maintenance Schedule

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY						
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY							
Clean; Upholstery	DAILY	WEEKLY							
Inspect; Cables or Belts and their tension	DAILY	WEEKLY							
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS							
Inspect; All Decals	WEEKLY	3 MONTHS							
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS							
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS							
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS							
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS							
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY							
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY							
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS							

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

General Maintenance Information

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- *Check all pieces for signs of visible wear or damage.
- *Check springs in snap hooks and pull-pins for proper tension and alignment.
- *If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- *To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- *Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- *Replace ripped or worn upholstery immediately.
- *Keep sharp or pointed objects clear of all upholstery.

Decals:

- *Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- *Inspect all nuts and bolts for any loosening and tighten if needed.
- *Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

- *These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- *We use only high quality belt, and mil-spec cables.
- *Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- *While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- *Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- *Referring to the Owners Manual, when belts or cables are used check all bolt attachments to be sure they are properly attached.
- *Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- *Wipe down adjusting tubes with a dust free rag before applying lubricant.
- *Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- *Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

Weight Training Tips

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

Specifications

Class: S

Maximum Wt.Capacity: 400Kg/880lbs

