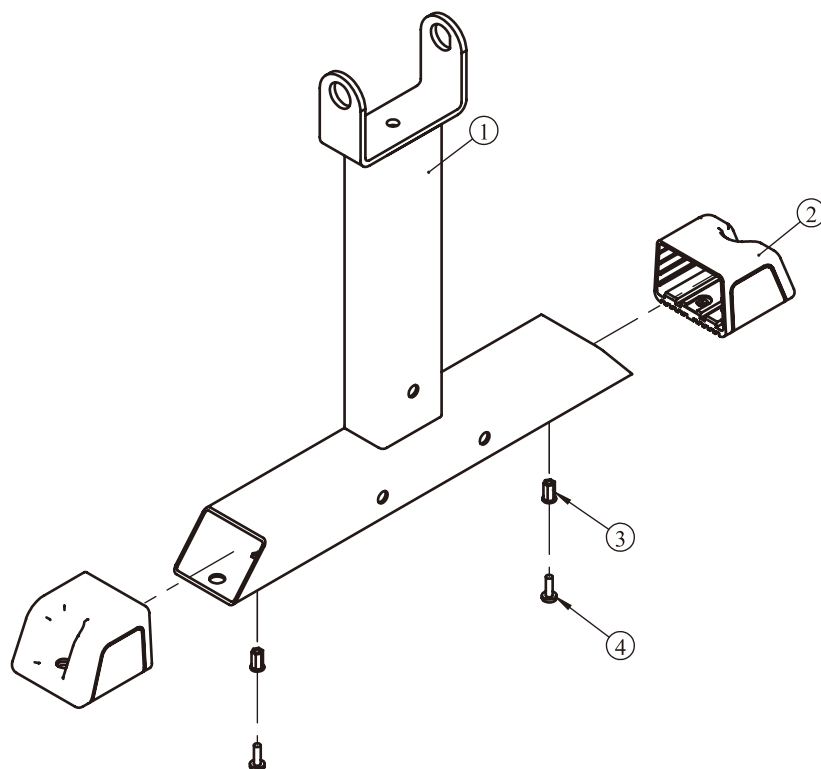
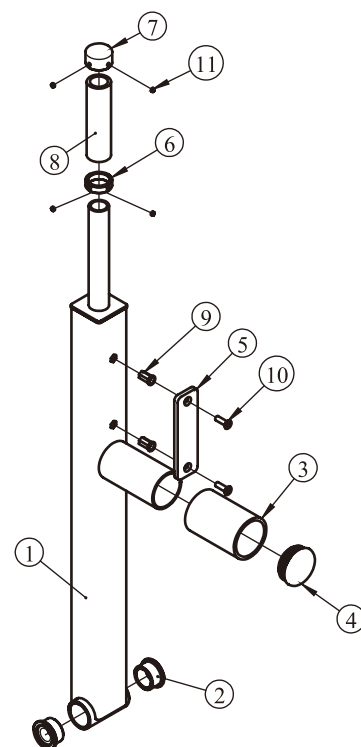


Exploded View and Parts List

Rear Stand ASSY



Support Frame ASSY



Grade No.	Part No.	Description	QTY
2.1	IFP16230200	Rear Stand	1
2.2	IFP12013300	Bottom Foot Plug	2
2.3	GB17880.5M6*16.5DS17	Hexagon Rivet Nuts With Flat Head M6*16.5	2
2.4	GB818M6*20DHS2	Cross Recessed Pan Head Screw M6*20	2

Grade No.	Part No.	Description	QTY
3.1	IFP16230300	Support Frame	1
3.2	M02502000	Copper bearing	2
3.3	RCB3551700V1	Rubber Sleeve	1
3.4	BNH0004	PlugΦ50.8	1
3.5	XFW554000	Protective Plate	1
3.6	V39500	Aluminium Grip Ring Φ25.4	1
3.7	V39600	Aluminium Grip Cap Φ25.4	1
3.8	026-01PL0206-5	Grip STΦ30*Φ22*111	1
3.9	GB17880.5M6*16.5DS17	Hexagon Rivet Nuts With Flat Head M6*16.5	2
3.10	GB819M6*25DHS2	Cross Recessed Countersunk Head ScrewsM6*25	2
3.11	YZGB7710-32*3.2N19	Socket Set Screw 10-32*3.2	4

Assembly

STEP 1

1. Attach one Rear Stand Frame ASSY (#2) to Ground Frame ASSY (#1), using:
 - six $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#19)
 - three M10 Nylon Lock Nut (#17)
 - one M10*75 HHB (#13)
 - two M10*100 HHB (#14)
2. Attach one Load Bearing Frame ASSY (#4) to Rear Stand Frame ASSY (#2), using:
 - one Shaft $\Phi 25.4 \times 131$ (#7)
 - two Flat Washer $\Phi 11 \times \Phi 38 \times 2$ (#21)
 - two Spring Washer $\Phi 10$ (#22)
 - two M10*25 HHB (#11)

Note: No Need To Tighten Bolts.

