

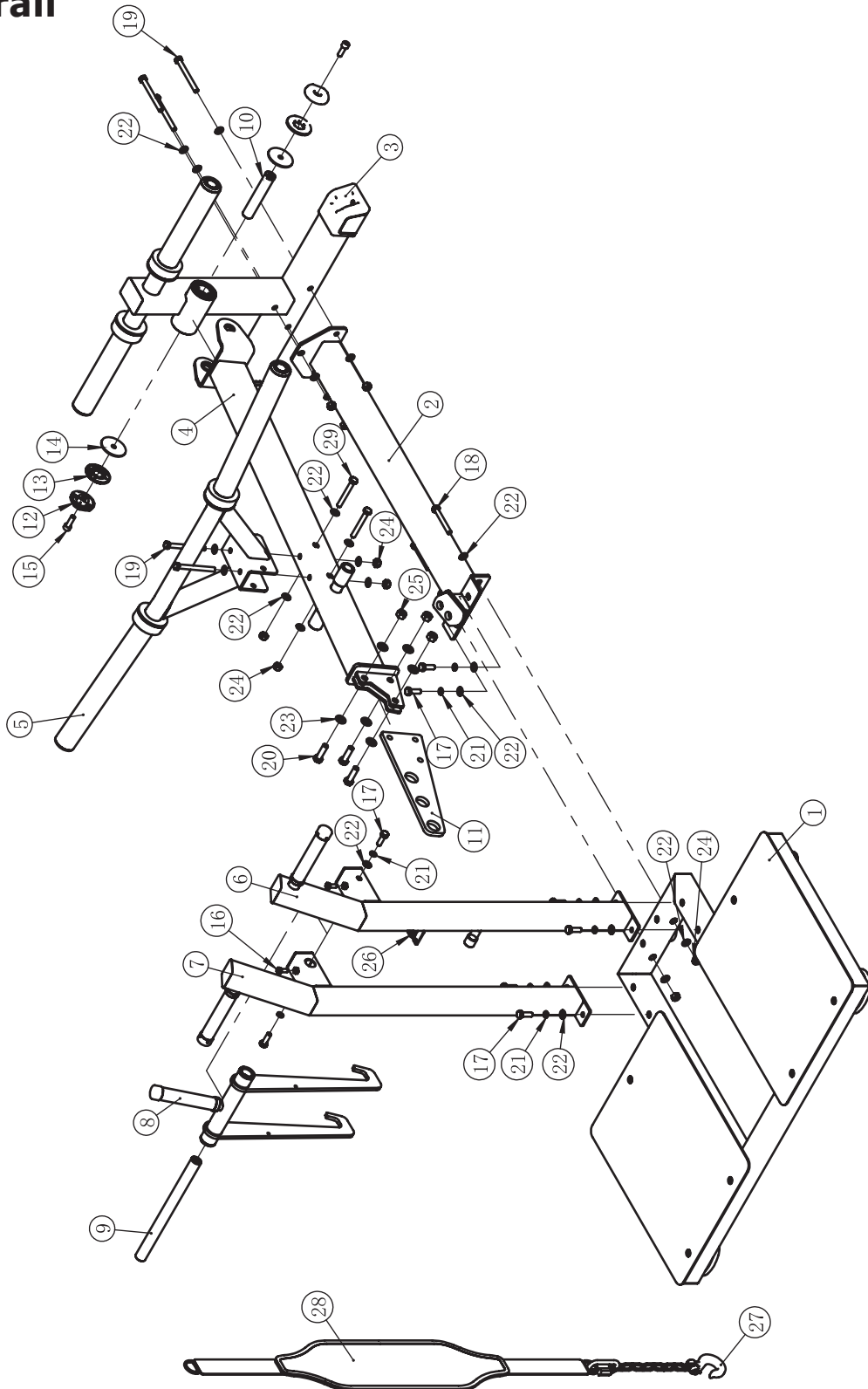
Exploded View and Parts List

Overall

Item No.	Part No.	Description	QTY
1	IFP161501ASSY	Ground Frame ASSY II	1
2	IFP161502ASSY	Connecting Frame ASSY	1
3	IFP161503ASSY	Rear Stand Frame ASSY	1
4	IFP161504ASSY	Swing Frame ASSY	1
5	IFP161505ASSY	Weight Plate Frame ASSY	1
6	IFP161506ASSY	Handle Frame1 ASSY	1
7	IFP161507ASSY	Handle Frame2 ASSY	1
8	IFP161508ASSY	Limit Frame ASSY	1
9	IFP16152200	ShaftΦ25.4*324	1
10	IF93012600	ShaftΦ25*133*M10	1
11	SL70551000	Hanging Plate	1
12	FE97211900	Cap Φ60	2
13	FE97212000	Circle Ring Φ62.5*5	2
14	IF93062200	Big Washer Φ62*Φ10.5*3	2
15	GB70M10*30DHS20NL	Flat Head Cap Screw M10*30	2
16	GB5781M8*20DHS20	Hex Head Cap Screw M8*20	2
17	GB5780M10*30DHS20NL	Hex Head Cap Screw M10*30	8
18	GB5780M10*75DHS20	Hex Head Cap Screw M10*75	2
19	GB5780M10*100DHS20	Hex Head Cap Screw M10*100	5
20	GB5780M12*40DHS20	Hex Head Cap Screw M12*40	3
21	GB9310DHS12	Spring WasherΦ10	8
22	GB9510DHS2	Flat Washer Φ11*Φ20*2	26
23	GB9512DHS2	Flat Washer Φ13*Φ24*2.5	6
24	NM10DHS2	Nylon Lock Nut M10	9
25	NM12DHS2	Nylon Lock Nut M12	3
26	KPSFID2400	SpringΦ13*1.5*43	1
27	SL70551100V1	Hook	1
28	SL70551300V1	Belt	1
29	GB5780M10*80DHS20	Hex Head Cap Screw M10*80	2
30	NBS8DHS	Hex Key S=8	1

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Overall



Assembly

STEP 4

1. Attach one Weight Plate Frame ASSY (#5) to Swing Frame ASSY (#4), using:
two M10*100 HHB (#19)
four $\Phi 11*\Phi 20*2$ Flat Washer (#22)
two M10 Nylon Lock Nut (#24)
2. Fix the Weight Plate Frame ASSY (#5), using:
two M10*80 HHB (#29)
four $\Phi 11*\Phi 20*2$ Flat Washer (#22)
two M10 Nylon Lock Nut (#24)
3. Attach one hook (#27) to belt (#28), attach the hook (#27) to Hanging Plate (#11).

Note: Wrench Tighten Bolts.

