

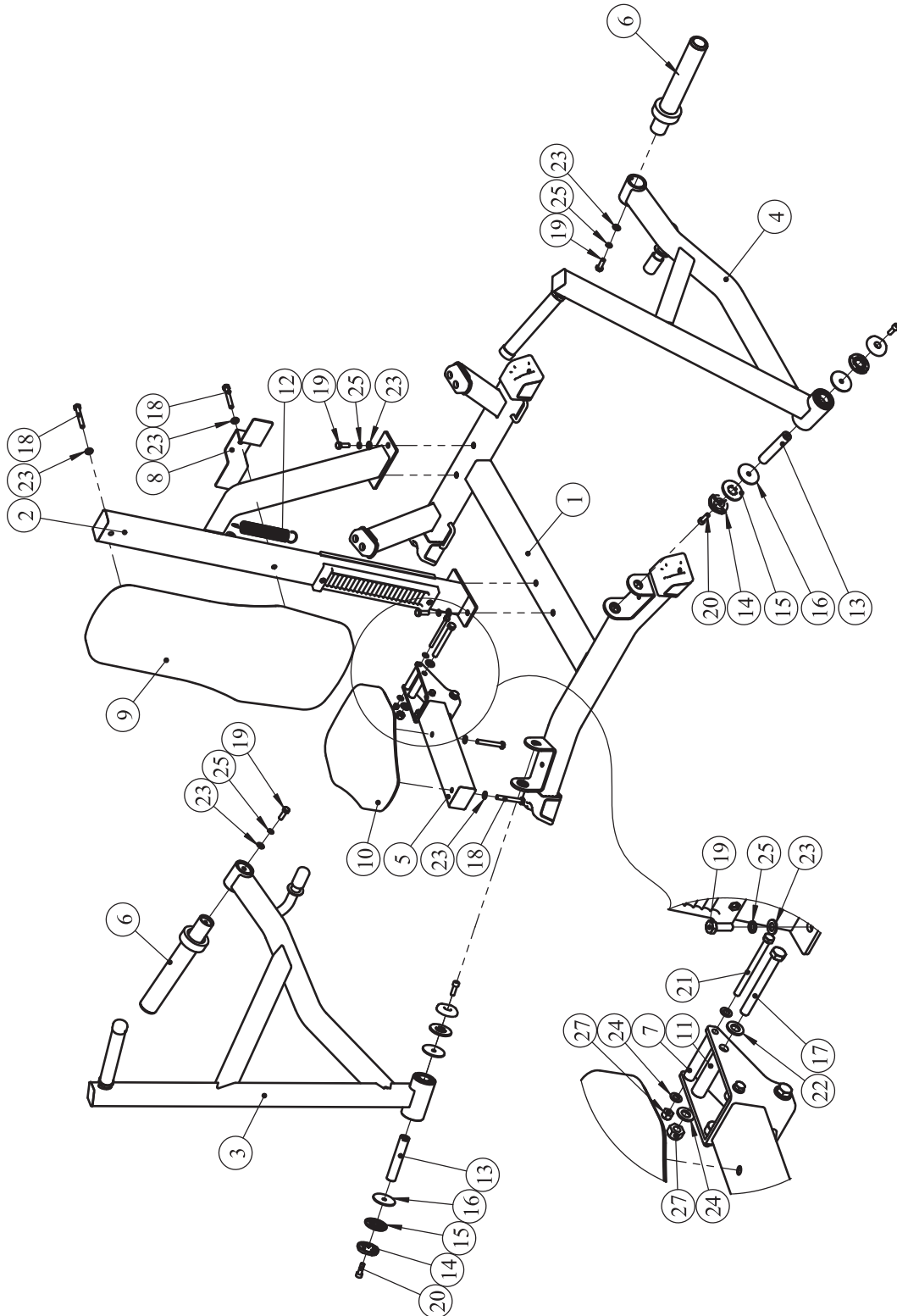
Exploded View and Parts List

Overall

Item No.	Part No.	Description	QTY
1	IFP120101ASSY	Bottom Frame ASSY	1
2	IFP120102ASSY	Main Frame ASSY	1
3	IFP120103ASSY	Arm Frame 1 ASSY	1
4	IFP120104ASSY	Arm Frame 2 ASSY	1
5	IFP120105ASSY	Seat Pad Frame ASSY	1
6	IFP120106ASSY	Weight Horn ASSY	2
7	IFP12010700	Support sleeve $\Phi 15 \times \Phi 9 \times 82$	1
8	IFP12010800	Stop plate	1
9	IF93015100V1	Back Pad	1
10	IF93015200V2	Seat Pad	1
11	KPSFID0700V2	Plastic sleeve $\Phi 19 \times \Phi 13 \times 80$	1
12	SL70012200	Extension spring $\Phi 31.5 \times \Phi 2.5 \times 165$	1
13	IF93012600	Axis $\Phi 25 \times 133 \times M10$	2
14	FE97211900	Cap $\Phi 60$	4
15	FE97212000	Circle Ring $\Phi 62.5 \times 5$	4
16	IF93062200	Big Flat Washer $\Phi 62 \times \Phi 10.5 \times 3$	4
17	IFP12012100	Shoulder Bolt $\Phi 12 \times 96.5 \times M8$	1
18	GB5780M10*75DY20	Hex Head Bolt M10*75	4
19	GB5780M10*30DHS20	Hex Head Bolt M10*30	6
20	GB70M10*30DHS20	Socket Head Cap Screw M10*30	4
21	GB5780M8*105DHS20	Hex Head Bolt M8*105	1
22	GB9512DHS2	Flat Washer $\Phi 13 \times \Phi 24 \times 2.5$	1
23	GB9510DHS2	Flat Washer $\Phi 11 \times \Phi 20 \times 2$	10
24	GB958DHS2	Flat Washer $\Phi 9 \times \Phi 16 \times 1.6$	3
25	GB9310DHS12	Spring Washer $\Phi 10$	6
27	NM8DHS2	Nylon Lock Nut M8	2
28	NBS4DHS	Hex Key S=4	1
29	NBS8DHS	Hex Key S=8	1

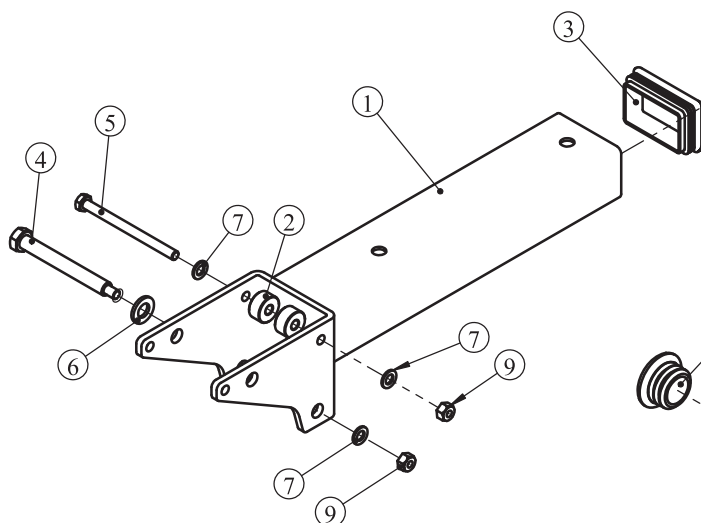
Exploded View and Parts List

Overall

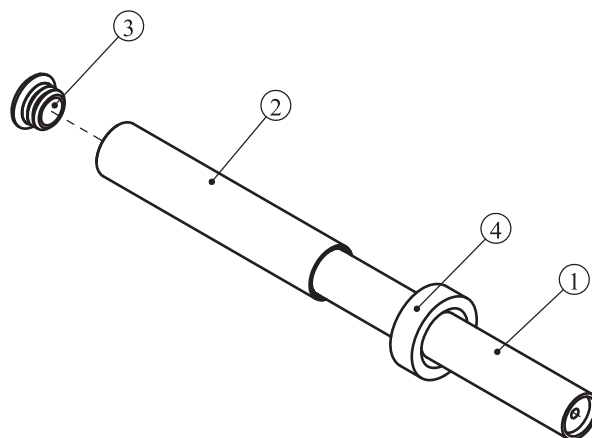


Exploded View and Parts List

Seat Pad Frame ASSY



Weight Horn ASSY



Grade No.	Part No.	Description	QTY
5.1	IFP12010500	Seat Pad Frame	1
5.2	IFP12013600	Guide Roller $\Phi 24 \times \Phi 8.2 \times 12$	2
5.3	KPSFID2800	Plug $\square 50.8 \times 76.2$	1
5.4	IFP12012100	Shoulder Bolt $\Phi 12 \times 96.5 \times M8$	1
5.5	GB5780M8*105DHS20	Hex Head Bolt M8*105	1
5.6	GB9512DHS2	Flat Washer $\Phi 13 \times \Phi 24 \times 2.5$	1
5.7	GB958DHS2	Flat Washer $\Phi 9 \times \Phi 16 \times 1.6$	3
5.9	NM8DHS2	Nylon Lock Nut M8	2

Grade No.	Part No.	Description	QTY
6.1	IFP12010600	Weight Horn	1
6.2	IFP12013400	Sleeve $\Phi 50 \times \Phi 42.1 \times 250$	1
6.3	IFP12013500	Plug $\Phi 49 \times \Phi 37 \times 25$	1
6.4	HF985A1500	Rubber Buffer $\Phi 76 \times \Phi 42 \times 25$	1

Assembly

STEP 3

1. Attach the Seat Pad Frame ASSY (#5) to the Main Frame ASSY (#2) using:
 - one $\Phi 15 \times \Phi 9 \times 82$ Support sleeve (#7)
 - one $\Phi 19 \times \Phi 13 \times 80$ Plastic sleeve (#11)
 - one $\Phi 12 \times 96.5 \times M8$ Shoulder Bolt (#17)
 - one M8*105 HHB (#21)
 - one $\Phi 13 \times \Phi 24 \times 2.5$ Flat Washer (#22)
 - three $\Phi 9 \times \Phi 16 \times 1.6$ Flat Washer (#24)
 - two M8 Nylon Lock Nut (#27)
2. Loosen the M8*6 screw and attach two Weight Horn ASSY (#6) to the Arm Frame 1 ASSY (#3) and the Arm Frame 2 ASSY (#4) using:
 - two M10*30 HHB (#19)
 - two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#23)
 - two $\Phi 10$ Spring Washer (#25)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.

